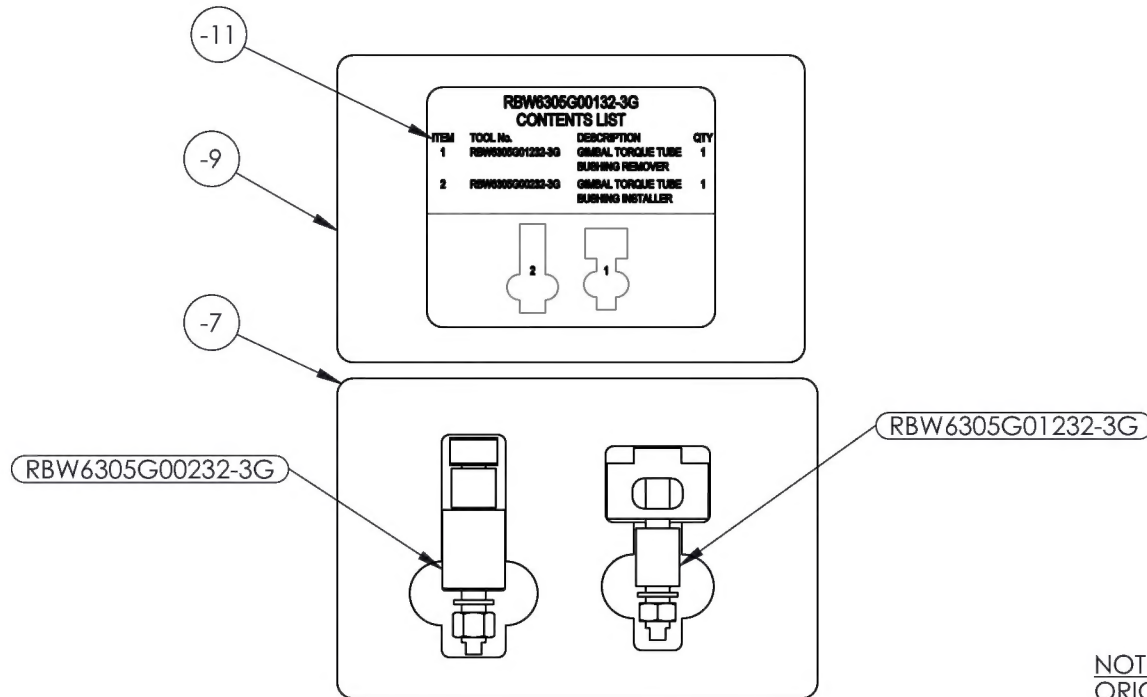


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-29 CH'D THICKNESS FROM .31. -31 CORRECTED TOOL NUMBERS.	5/11/2011	RJC	RW
3		-7 CH'D CUTOUTS FROM .87 TO 1.00, AND 1.60 TO 1.62. ADDED FINGER GRAB CUTOUTS. -9 CH'D PLACARD CUTOUT DEPTH FROM .07 TO .10.	10/29/2012	RJC	SE
3A		-7 CH'D DIM WAS R.125 IS R.13. -9 ADDED SECTION A-A, CH'D DEPTH WAS .10 IS .13, CH'D DIM WAS R.375 IS R.38. -11 CH'D DIM WAS .06 IS (.06).	5/5/2014	DPD	RJC
4	15-0322	-9 CH'D DIMS WAS 4.75 IS 4.80, WAS 7.13 IS 7.30, WAS .40 IS .72, WAS 6 IS 4.50, WAS 3.00 IS 3.75 WAS 4X R.38 IS 4X R.25. -11 CH'D DIMS WAS 2.50 IS 3.75, WAS 6.00 IS 4.50 WAS R.38 IS R.25. ADDED TOOL OUTLINES & ITEM NUMBERS.	10/5/2015	RJC	JAG



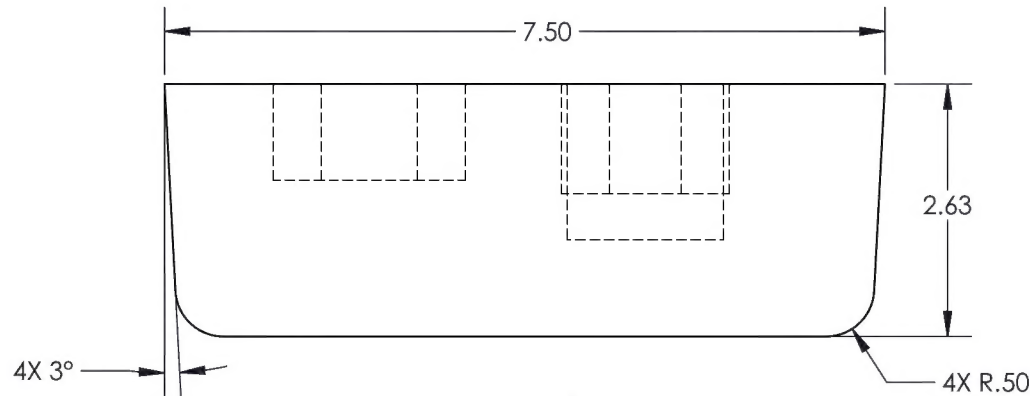
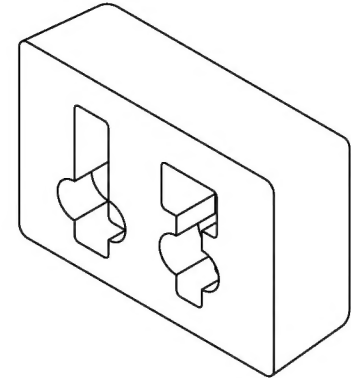
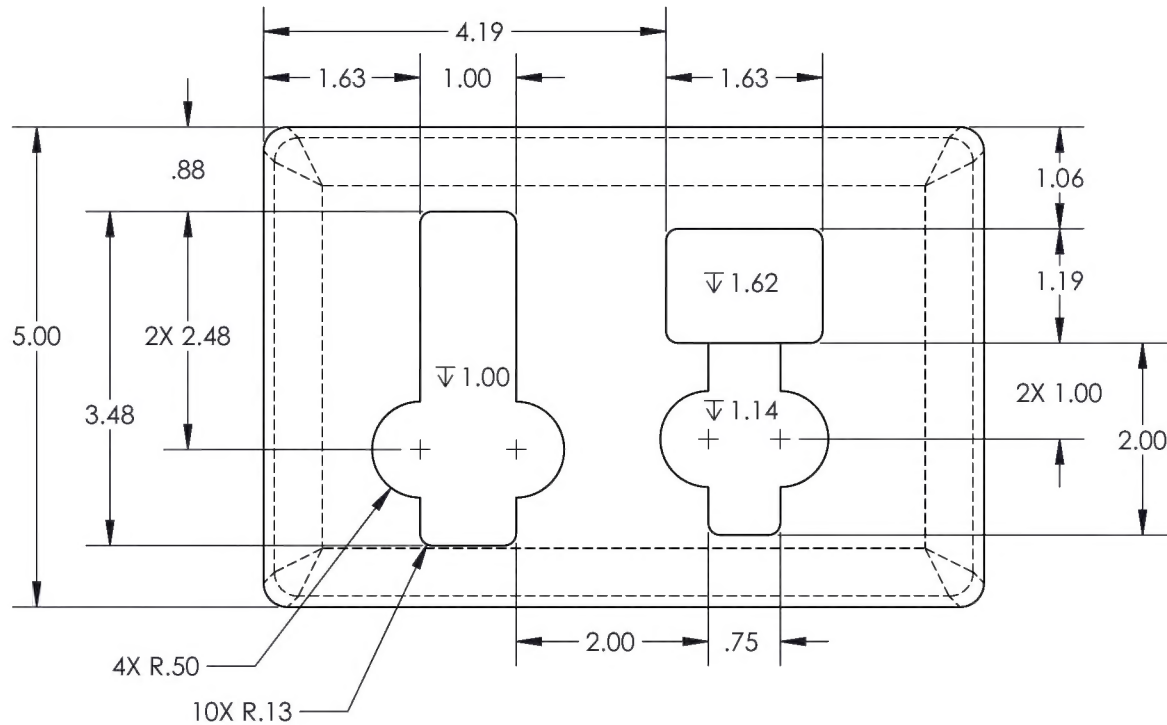
NOTES:
ORIGINAL No. FOR REFERENCE ONLY:
RBW6305G00132-3G = 3G6305G00132

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GIMBAL TORQUE TUBE BUSHING REMOVER		RBW6305G01232-3G	1
				1	GIMBAL TORQUE TUBE BUSHING INSTALLER		RBW6305G00232-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP1120-E	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	2-5/8 X 5 X 7-1/2 I.R. SPECIALTY FOAM	2
		B/O	-9	1	TOP FOAM	Y20 BLACK	23/32X 4-3/4 X 7-5/16 I.R. SPECIALTY FOAM	3
			-11	1	PLACARD	PLASTIC		4

		TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G		REV 4	
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°		DRAWN BY: PERRITT APPROVED: D Weil HEAT TREAT: FINISH: SPEC:	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AGUSTA	
SCALE 1:3	DATE 1/13/2009	SHEET 1 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-7 CH'D CUTOUTS FROM .87 TO 1.00, AND 1.60 TO 1.62. ADDED FINGER GRAB CUTOUTS.	10/29/2012	RJC	SE
3A		-7 CH'D DIM WAS R.125 IS R.13.	5/5/2014	DPD	RJC



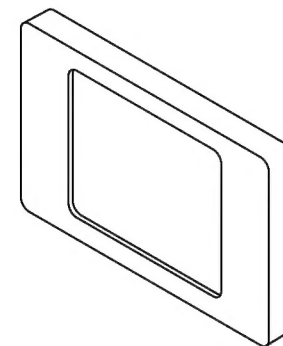
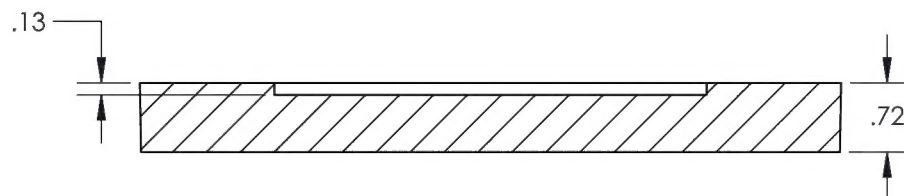
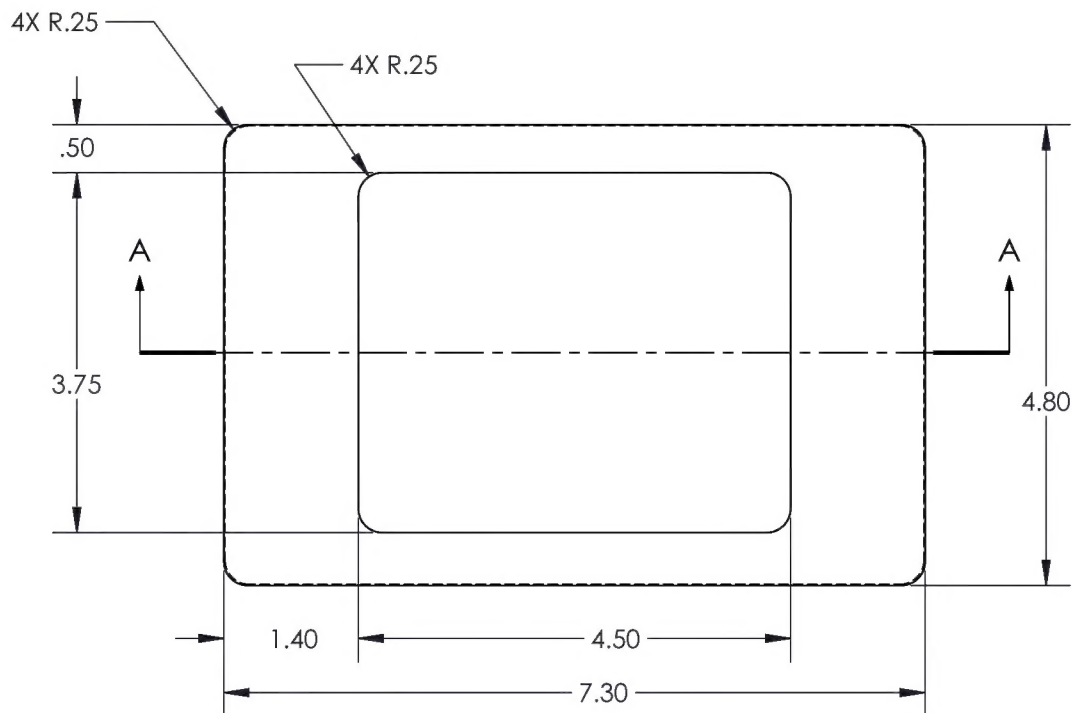
⑦

BOTTOM FOAM

DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-7	REV 4
MAT'L Y20 BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/13/2009
SHEET 2 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

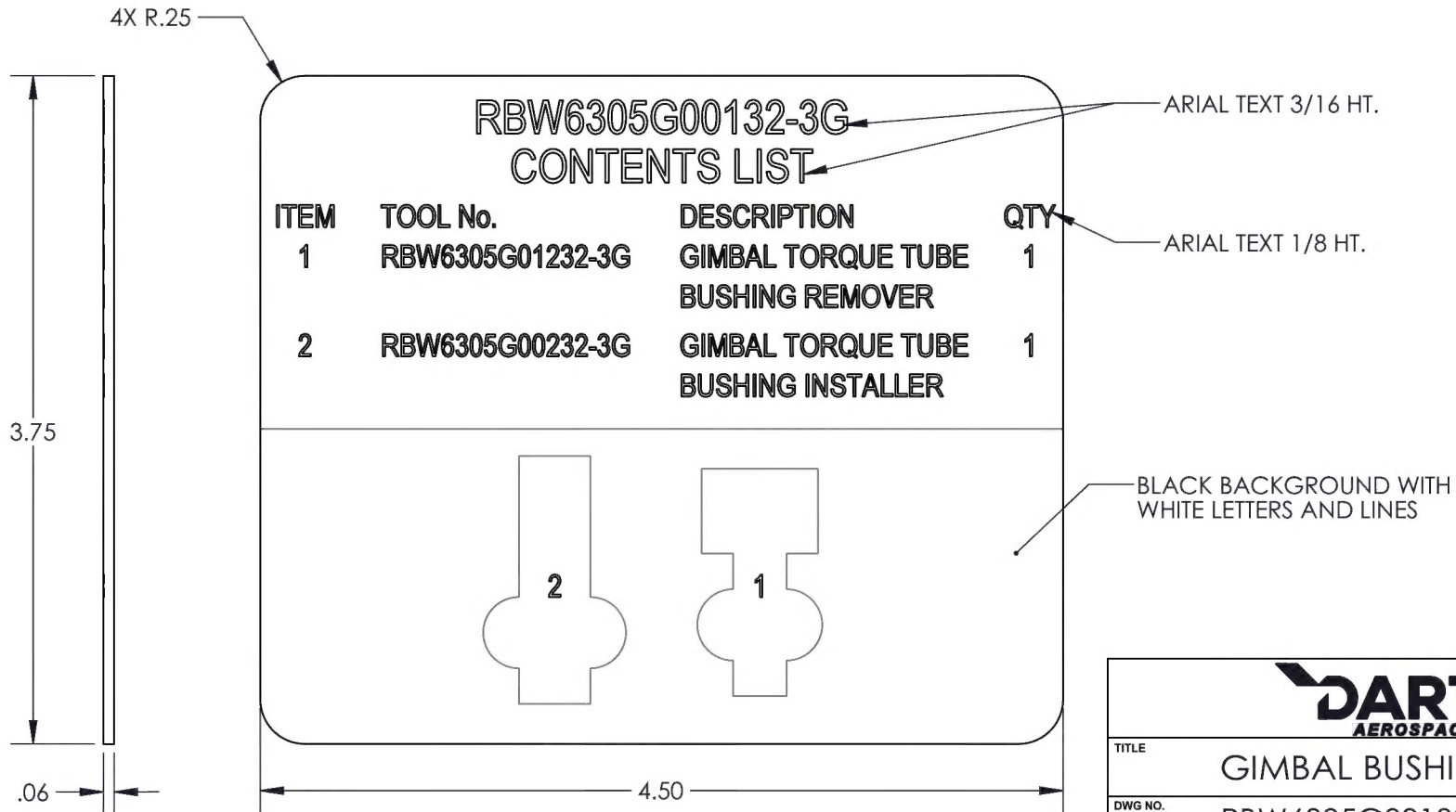
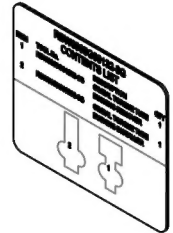
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-29 CH'D THICKNESS FROM .31.	5/11/2011	RJC	RW
3		-9 CH'D PLACARD CUTOUT DEPTH FROM .07 TO .10.	10/29/2012	RJC	SE
3A		-9 ADDED SECTION A-A, CH'D DEPTH WAS .10 IS .13, CH'D DIM WAS R.375 IS R.38.	5/5/2014	DPD	RJC
4	15-0322	-9 CH'D DIMS WAS 4.75 IS 4.80, WAS 7.13 IS 7.30, WAS .40 IS .72, WAS 6 IS 4.50, WAS 3.00 IS 3.75 WAS 4X R.38 IS 4X R.25.	10/5/2015	RJC	JAG



DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-9	REV 4
MAT'L Y20 BLACK	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:2	DATE 1/13/2009
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-31 CORRECTED TOOL NUMBERS.	5/11/2011	RJC	RW
3A		-11 CH'D DIM WAS .06 IS (.06).	5/5/2014	DPD	RJC
4	15-0322	-11 CH'D DIM'S WAS 2.50 IS 3.75, WAS 6.00 IS 4.50 WAS R.38 IS R.25. ADDED TOOL OUTLINES & ITEM NUMBERS.	10/5/2015	RJC	JAG



(-11)
PLACARD

DART AEROSPACE	
TITLE GIMBAL BUSHING KIT	
DWG NO. RBW6305G00132-3G-11	REV 4
MAT'L PLASTIC	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA
SCALE 1:1	DATE 1/13/2009
SHEET 4 OF 4	